

### **Storage, handling and installation:**

- The windows must be stored in a dry environment. Directions on packaging.
- Handling and installation must be carried out in accordance with the instructions supplied with the products.

### **Service life/surface maintenance of timber, polyurethane and fittings:**

#### **Timber windows.**

- The timber has been impregnated with waterbased acrylic impregnation.
- In order to prevent surface mould growth, the impregnation contains fungicides.
- In addition, the timber has received a coat of waterbased acrylic lacquer.
- The exterior of the window is metal-clad to protect against weather exposure.
- Condensation on the room side surface of the inner glass pane is drained off to the external covers.

#### **Polyurethane windows.**

- Polyurethane moulded around laminated timber.
- The surfaces have received a two component polyurethane lacquer.
- The exterior of the window is metal-clad to protect against weather exposure.
- Condensation on the room side surface of the inner glass pane is drained off to the external covers.

#### **Fittings.**

- The steel fittings are protected against corrosion by a zinc chromate coating, which under normal conditions prevents corrosion during the service life of the window.

### **Safety when in use :**

- When the window is fully closed, air can enter the room through a built-in air filter in the ventilation flap.
- To clean the outer glass pane, rotate the sash 180 degrees and secure the sash in position by sliding the barrel bolt(s) into the bushing.

### **Maintenance/cleaning:**

#### **Insulating glass unit.**

- The insulating glass unit can be cleaned with ordinary household cleaners.

#### **Timber.**

- Depending on the exposure of the window, the timber must receive a coat of acrylic lacquer every 3-5 years.

#### **Polyurethane.**

- The polyurethane surfaces are maintenance-free. The surfaces can be cleaned with ordinary household cleaners.

#### **Fittings.**

- The fittings have been lubricated at the factory and require no further treatment under normal conditions.

#### **Gaskets.**

- All gaskets are replaceable.

#### **Air filter.**

- The air filter can be removed and washed/replaced.